# Kwiktech 16 Step Staircase

16 Step Staircase

User Manual

Read in conjuction with Kwiktech Build Guide and Kwiktech Tips & Tricks

Designed by



Engineered by



Rating: Max Live Load 2.0kPa per stair stringer assembly

Rev 0

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# General Arrangement

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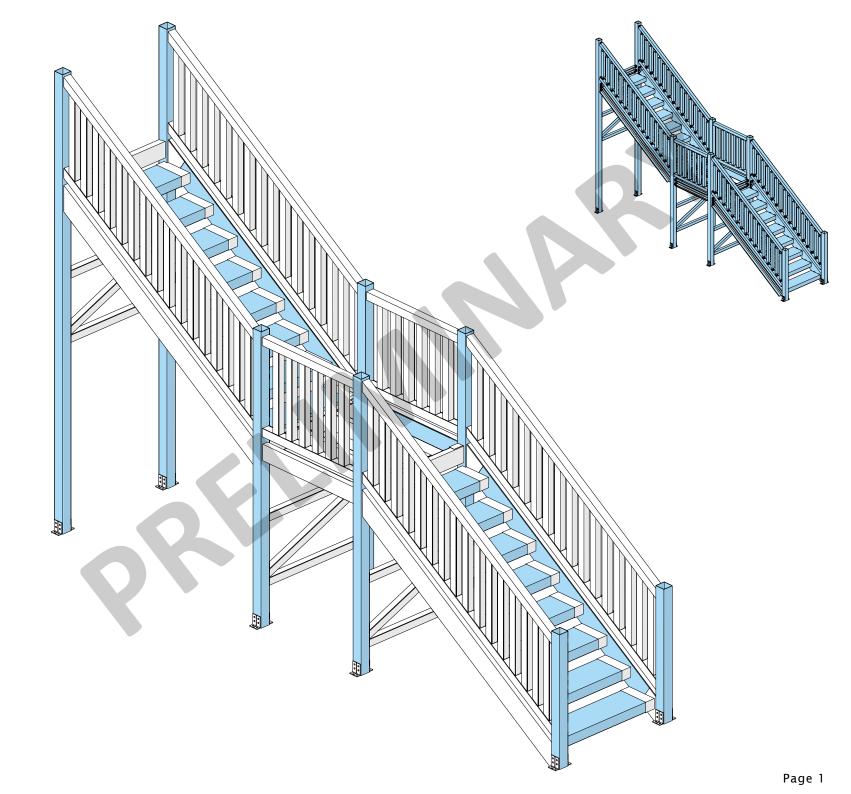
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## Materials List

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#### **KWIKTECH KITS**

ITEM	LENGTH	COLOUR	QUANTITY	RESELLER RPICE
Kwiktech DIY Square Kit (NOTE: Some items will not be used)	-	-	37	

#### **NON KWIKTECH ITEMS**

NON RWIKTECH ITEMS						
ITEM	ITEM ID #	ASSEMBLY ID #	LENGTH	COLOUR	QUANTITY	RESELLER RPICE
SHS 100x100x2.0mm	0		4280*	Galv	2	
SHS 100x100x2.0mm	2		2760*	Galv	4	
SHS 100x100x2.0mm	3		1255*	Galv	2	
SHS 75x75x2.0mm	4	G	2686	Galv	8	
SHS 75x75x2.0mm	5	<b>(1)</b>	1070	Galv	4	
SHS 65x65x2.0mm	6	0	1160	Galv	6	
SHS 65x65x2.0mm	7	U	1070	Galv	6	
SHS 65x65x2.0mm	8	A	745	Galv	12	
SHS 65x65x2.0mm	9	В	633	Galv	64	
RHS 38x25x1.2mm	10	O G	2686	Galv	20	
RHS 38x25x1.2mm	1	0	1160	Galv	6	
RHS 38x25x1.2mm	12	D	1106	Galv	4	
RHS 38x25x1.2mm	13	<b>B</b>	1094	Galv	32	
RHS 38x25x1.2mm	14		1070	Galv	20	
RHS 38x25x1.2mm	15	A	745	Galv	12	
RHS 38x25x1.2mm	16	B	703	Galv	64	
C300-24 Purlin	17	<b>(</b>	1094	Galv	16	
C200-19 Purlin	18	G	2606	Galv	4	
C150-12 Purlin	19	D	1036	Galv	2	
C150-12 Purlin	20	<b>(</b>	1000	Galv	5	

<sup>\*</sup>NOTE: If fixing the stairs into concrete, extend these member lengths by 600mm.

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ITEM	ITEM ID #	LENGTH	COLOUR	QUANTITY	RESELLER RPICE
M12x75 4.6 Hex head Galv Bolt & Nut	Only required if	75	Galv	32	
P1326H Ninety Degree Fitting HG	fixing to existing	105	Galv	32	
Dynabolt DP12100 M10 12x100 Galv	concrete.	100	Galv	32	
100x100 SHS Post Cap		50	Galv	8	

#### **FLASHINGS**

ITEM	ID#	LENGTH	COLOUR	QUANTITY	RESELLER RPICE
Stringer Outer Cover - KT-STFL-01	FL 1	2875		4	
Stringer Inner Cover - KT-STFL-02	FL 2	237		8	
Steps End Cover - KT-STFL-03	FL 3	100		32	
Platform Stringer Inner Cover - KT-STFL-04	FL 4	1132		2	
Platform Stringer Inner Cover - KT-STFL-04	FL 5	1096		5	
Stairs Handrail Outer Cover - KT-STFL-06	FL 6	2789		8	
Platform Handrail Outer Cover - KT-STFL-06	FL 7	1096		4	
Handrail Inner Cover - KT-STFL-07	FL 8	121		8	
Handrail Inner Cover - KT-STFL-07	FL 9	89		124	
Handrail Inner Cover - KT-STFL-07	FL 10	81		4	
Handrail Inner Cover - KT-STFL-07	FL 11	77	Customers Choice	16	
Handrail Inner Cover - KT-STFL-07	FL 12	65		8	
Handrail Inner Cover - KT-STFL-07	FL 13	51		4	
Rung Inner Cover - KT-STFL-08	FL 14	1218		6	
Rung Inner Cover - KT-STFL-08	FL 15	1099	]	6	
Rung Inner Cover - KT-STFL-08	FL 16	800		64	
Rung Inner Cover - KT-STFL-08	FL 17	771		12	
Rung Outer Cover - KT-STFL-09	FL 18	1218	]	6	
Rung Outer Cover - KT-STFL-09	FL 19	1099		6	
Rung Outer Cover - KT-STFL-09	FL 20	800		64	
Rung Outer Cover - KT-STFL-09	FL 21	771	1	12	
Refer to page 35 & 36 for flashing details	•	·	•	Sub-Total	
				GST	

Shipping

Total Cost

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# **Build Preparation**





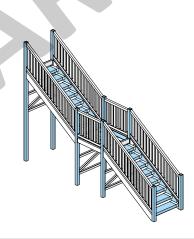




**Assembly Sequence** 







### **REQUIRED KWIKTECH ITEMS (INCLUDED IN KIT)**

ı	ITEM	QUANTITY	ITEM	QUANTITY
	Post Connector (KT-P-001)	0	10G x 16 Self Drilling Wafer Head Screw	1850
	Universal Connector (KT-P-002)	316	M6 x 40 Socket Head Cap Screw - Zinc	316
	Rail Inserts (KT-P-003)	316	M6 x 20 Hex Head Bolt - Galv	0
	60° Rail Inserts (KT-P-004)	0	M6 Nut - Galv	0
	Star Picket Guide (KT-P-005)	0	Kwiktech 2mm Displacement Plate	0
	Post Cap (KT-P-006)	0	Right Angle Bracket - Zinc	0
	Tension Strapping 0.8 x 30 x 85mm	0	Assembly Wedge - Rubber	1
	Tension Strapping 0.8x 30 x 95mm	0	10G x 16 Self Drilling Small Head Flat Top Screw	0
	Tension Strapping 0.8 x 30 x 135mm	0		
	Tension Strapping 0.8 x 30 x 250mm	0		

### **HOLLOW METAL**

ITEM	TOTAL LENGTH		
Duragal 100x100x2.0mm	23m		
Duragal 75x75x2.0mm	26m		
Duragal 65x65x2.0mm	64m		
Duragal 38x25x1.2mm	151m		
Duragal C300-24	17.5m		
Duragal C200-19	10.5m		
Duragal C150-12	7.5m		

### FOR INFORMATION ONLY

## **Member Locations**

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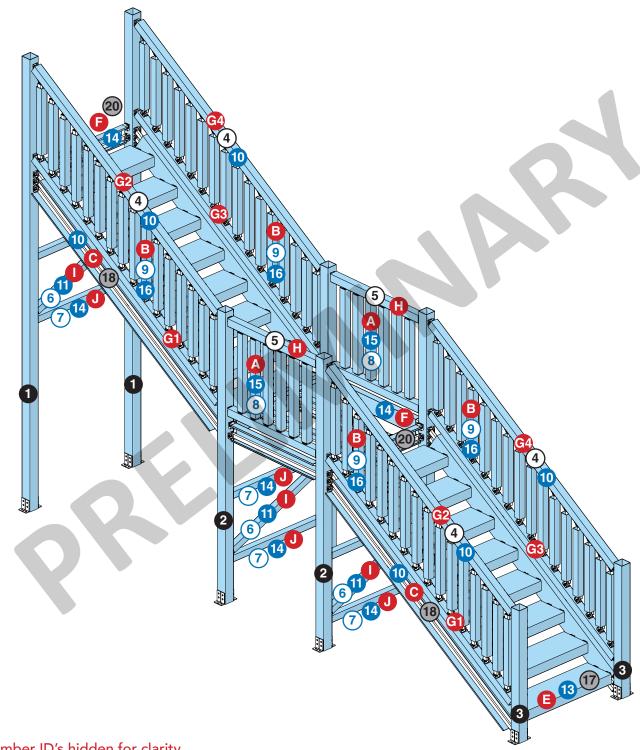
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# **Flashing Types**

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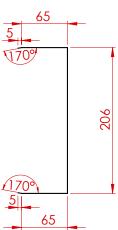
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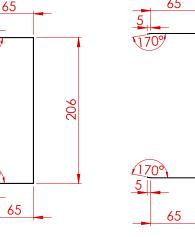
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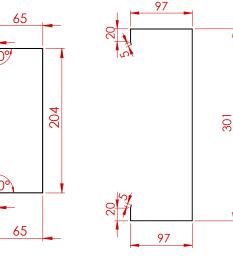
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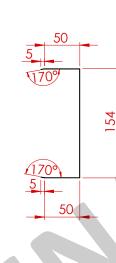
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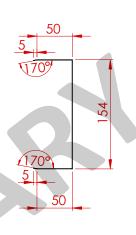
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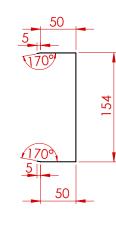












FL 1

KT-STLP-01 2875mm 0.42 BMT QTY: 4



KT-STLP-02 237mm 0.42 BMT QTY: 8

### FL 3

KT-STLP-03 100mm 0.42 BMT QTY: 32

### FL 4

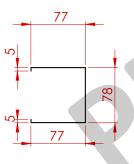
KT-STLP-04 1132mm 0.42 BMT QTY: 2

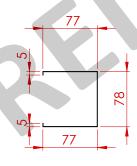
### FL 5

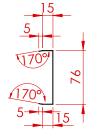
KT-STLP-04 1096mm 0.42 BMT QTY: 3

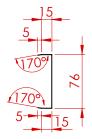
FL 6

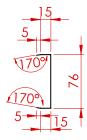
KT-STLP-04 1096mm 1.2mm Galv QTY: 2











FL 7

KT-STLP-06 2789mm 0.42 BMT QTY: 8

### FL 8

KT-STLP-06 1096mm 0.42 BMT OTY: 4

### FL 9

KT-STLP-07 121mm 0.42 BMT OTY: 8

### FL 10

KT-STLP-07 89mm 0.42 BMT OTY: 132

### FL 11

KT-STLP-07 81 mm 0.42 BMT OTY: 4

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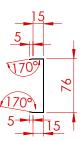
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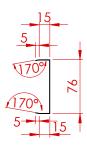
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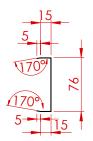
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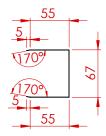
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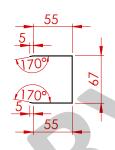
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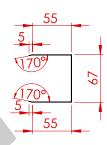












FL 12

**KT-STLP-07** 77mm 0.42 BMT QTY: 16 FL 13

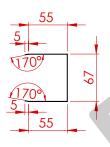
**KT-STLP-07** 65mm 0.42 BMT QTY: 8 FL 14

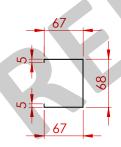
**KT-STLP-07** 51 mm 0.42 BMT QTY: 8 FL 15

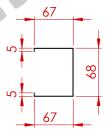
KT-STLP-08 1218mm 0.42 BMT QTY: 6 FL 16

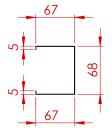
**KT-STLP-08** 1099mm 0.42 BMT QTY: 6 FL 17

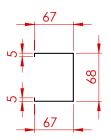
**KT-STLP-08** 800mm 0.42 BMT QTY: 64











FL 18

**KT-STLP-08** 771 mm 0.42 BMT QTY: 12 FL 19

**KT-STLP-09** 1218mm 0.42 BMT QTY: 6 FL 20

KT-STLP-09 1099mm 0.42 BMT QTY: 6 FL 21

**KT-STLP-09** 800mm 0.42 BMT QTY: 64 FL 22

**KT-STLP-09** 771 mm 0.42 BMT QTY: 12