### 2 metre Truss

User Manual

Read in conjuction with Kwiktech Build Guide and Kwiktech Tips & Tricks





Engineered by



Rating: 9KN

as per Truss Length

Rev 2

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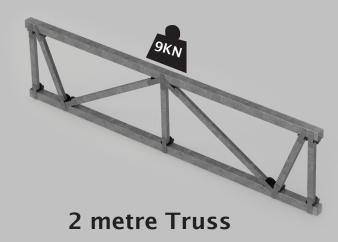
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### **Material List**

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#### **2m TRUSS KWIKTECH KITS**

| ITEM   | LENGTH | COLOUR | QUANTITY | RESELLER RPICE |
|--|--------|--------|----------|----------------|
| Kwiktech Truss Kit (NOTE: Some items will not be used) | -      | -      | 1        |                |

#### **2m TRUSS NON KWIKTECH ITEMS**

| ITEM                   | ITEM ID # | ASSEMBLY ID # | LENGTH | COLOUR | QUANTITY | RESELLER RPICE |
|------------------------|-----------|---------------|--------|--------|----------|----------------|
| SHS 50x50x1.5 or 1.6mm | 1         |               | 2000   | Galv   | 2        |                |
| RHS 38x25x1.2 or 1.6mm | 2         |               | 685    | Galv   | 2        |                |
| RHS 38x25x1.2 or 1.6mm | 3         |               | 402    | Galv   | 2        |                |
| RHS 38x25x1.2 or 1.6mm | 4         |               | 366    | Galv   | 3        |                |

# **Build Preparation**







### **REQUIRED KWIKTECH ITEMS (INCLUDED IN KITS)**

| ITEM                               | QUANTITY | ITEM   | QUANTITY |
|------------------------------------|----------|--|----------|
| Post Connector (KT-P-001)          | 0        | 10G x 16 Self Drilling Wafer Head Screw          | 84       |
| Universal Connector (KT-P-002)     | 14       | M6 x 40 Socket Head Cap Screw - Zinc             | 14       |
| Rail Inserts (KT-P-003)            | 10       | M6 x 20 Hex Head Bolt - Galv                     | 0        |
| 60° Rail Inserts (KT-P-004)        | 4        | M6 Nut - Galv                                    | 0        |
| Star Picket Guide (KT-P-005)       | 0        | Kwiktech 2mm Displacement Plate                  | 6        |
| Post Cap (KT-P-006)                | 0        | Right Angle Bracket - Zinc                       | 0        |
| Tension Strapping 0.8 x 30 x 85mm  | 10       | Assembly Wedge - Rubber                          | 0        |
| Tension Strapping 0.8x 30 x 95mm   | 0        | 10G x 16 Self Drilling Small Head Flat Top Screw | 56       |
| Tension Strapping 0.8 x 30 x 135mm | 4        |  |          |
| Tension Strapping 0.8 x 30 x 250mm | 0        |  |          |

### **HOLLOW METAL**

| ITEM                | TOTAL LENGTH |  |  |
|---------------------|--------------|--|--|
| Duragal 50x50x1.5mm | 4m           |  |  |
| Duragal 38x25x1.2mm | 3.5m         |  |  |

FOR
INFORMATION
ONLY

# **Member Locations**

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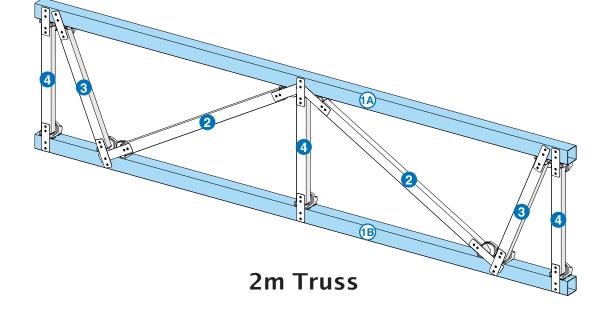
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# Rail Assembly

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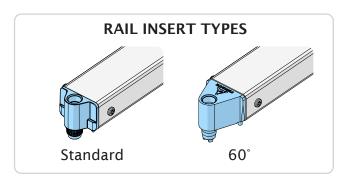
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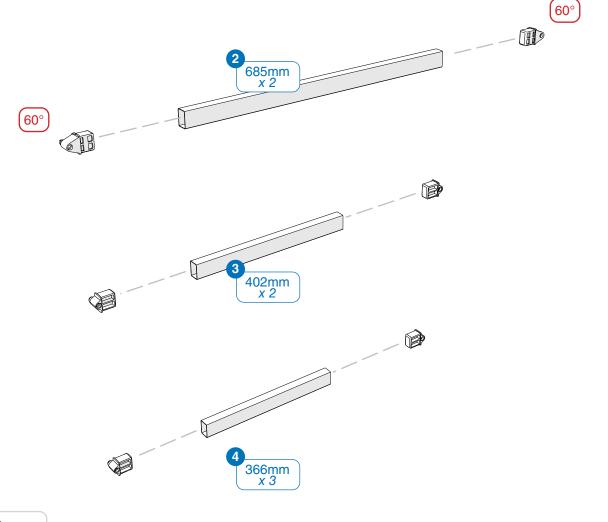
### **RAIL SETUP**

Refer to build guide for assembly details.

All members have a Standard insert unless otherwise noted.

Mark item ID on each member.





# End Inserts (Optional)

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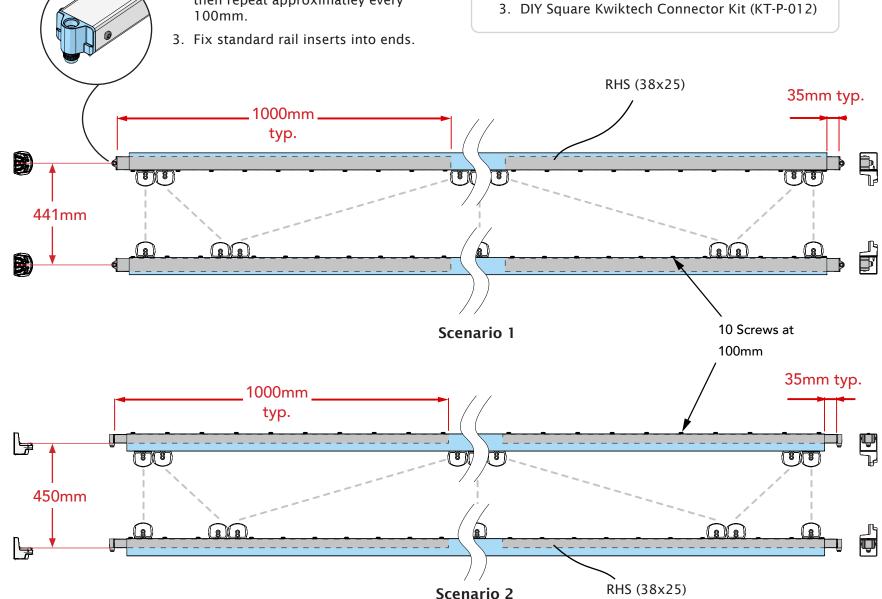
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### **Install Sequence**

- 1. Insert RHS (38x25)
- 2. Fix first screw 10mm from edge, then repeat approximatley every 100mm.

### **Additional Materials:**

- 1. 38x25x1.2 or 1.6mm RHS (4 x 1000mm)
- 2. Wafer Head 10g Screws (40 x 16mm)



# Universal Connector Locations

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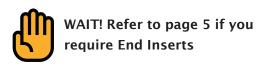
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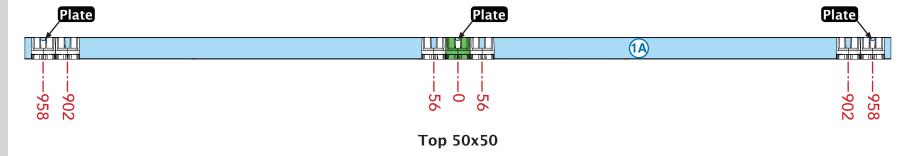
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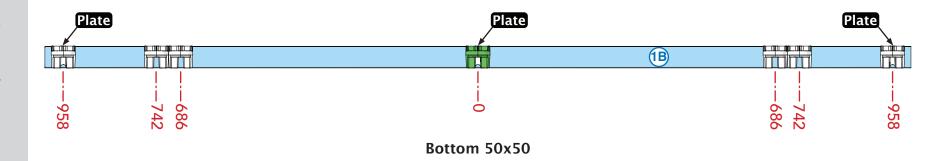
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Approximate time required: 1 Hour

# **Assembly Sequence**

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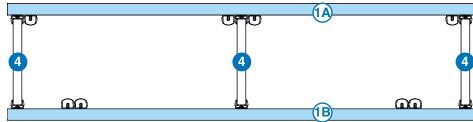
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Construct on the ground. Flat. (Images show steel upright for clarity)

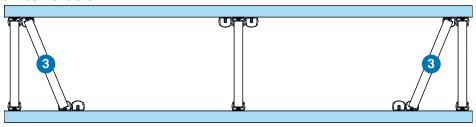
### Step 1

Attach the 5 items below



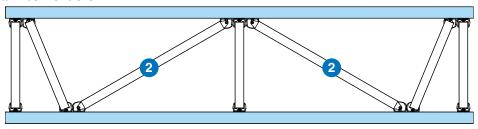
### Step 2

Attach the 2 rail items below



### Step 3

Attach the 2 rail items below



### Step 4

Attach the straps below

135 Strap typ.

85 Strap typ.

85 Strap typ.

Approximate time required: 1 *Hour* 

